

FIG. 1

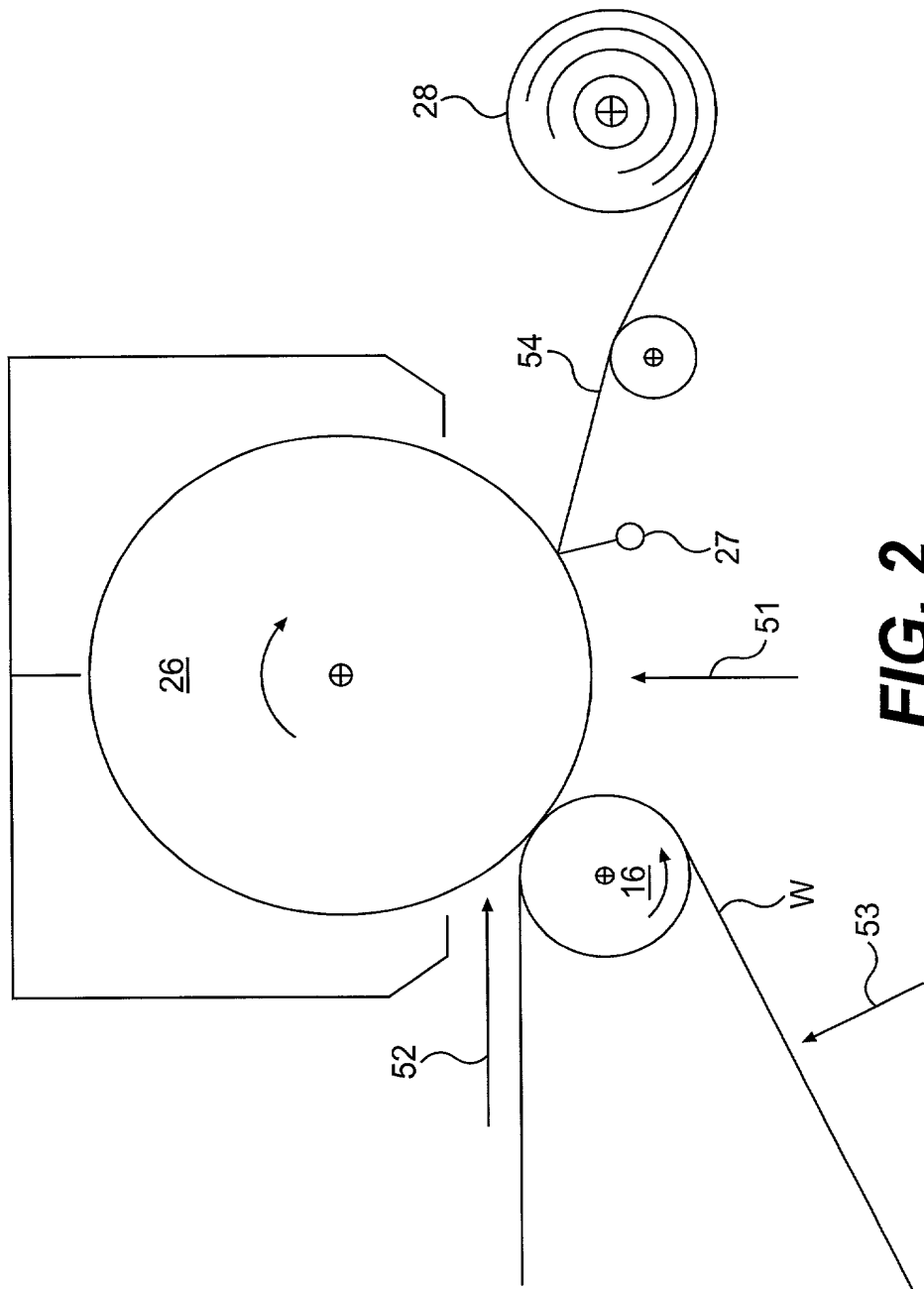


FIG. 2

PEEL FORCE VERSUS GLYOXAL LEVEL FOR UNFUNCTIONALIZED PVOH

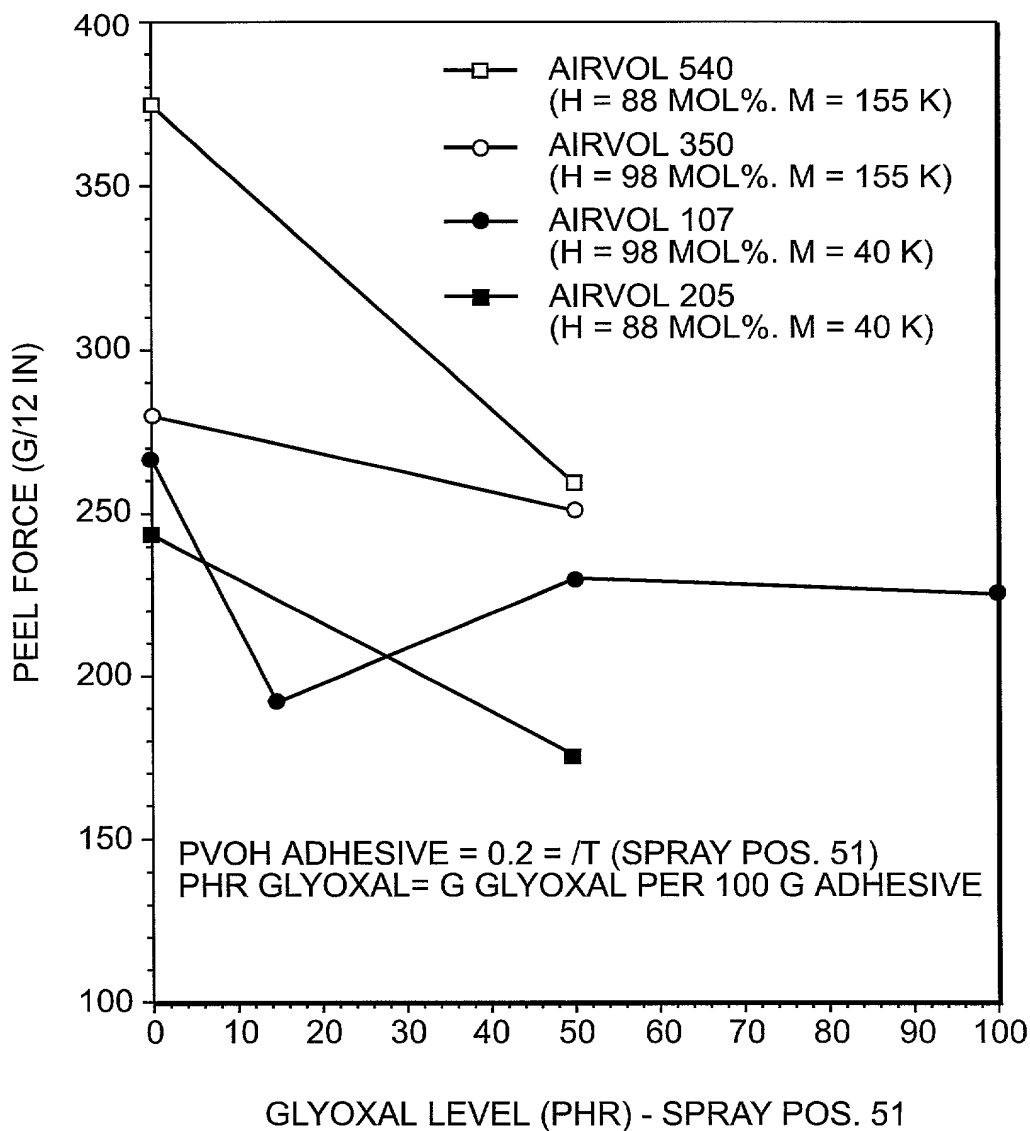


FIG. 3

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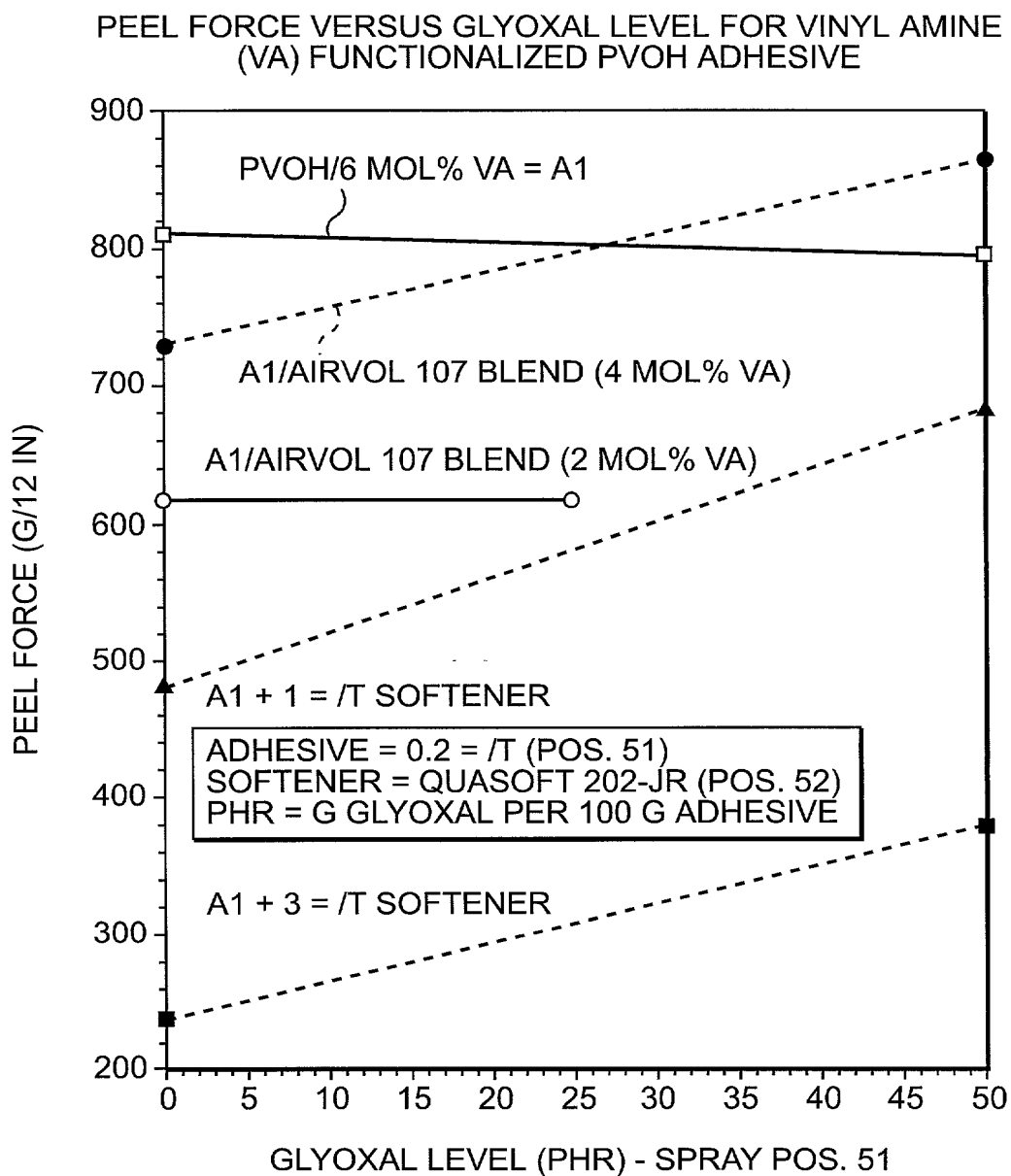


FIG. 4

GMT VERSUS GLYOXAL LEVEL FOR VINYL AMINE FUNCTIONALIZED PVOH ADHESIVES

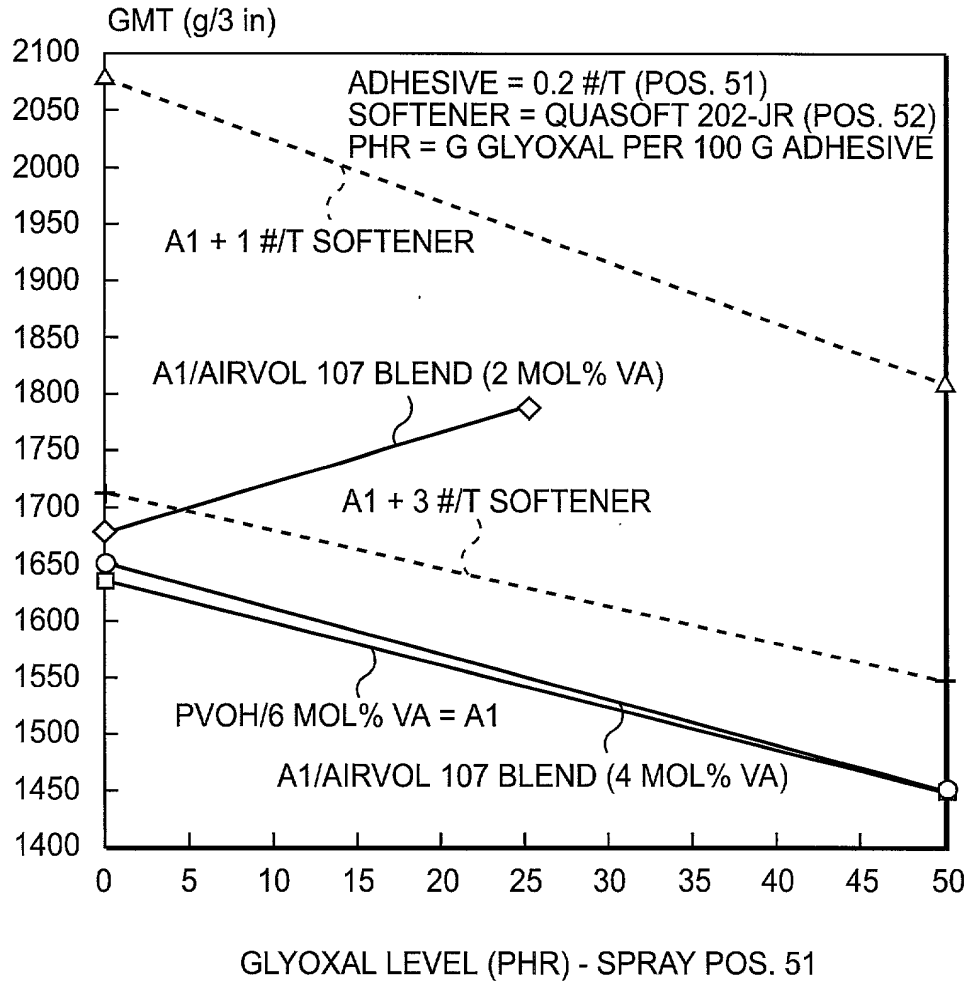


FIG. 5